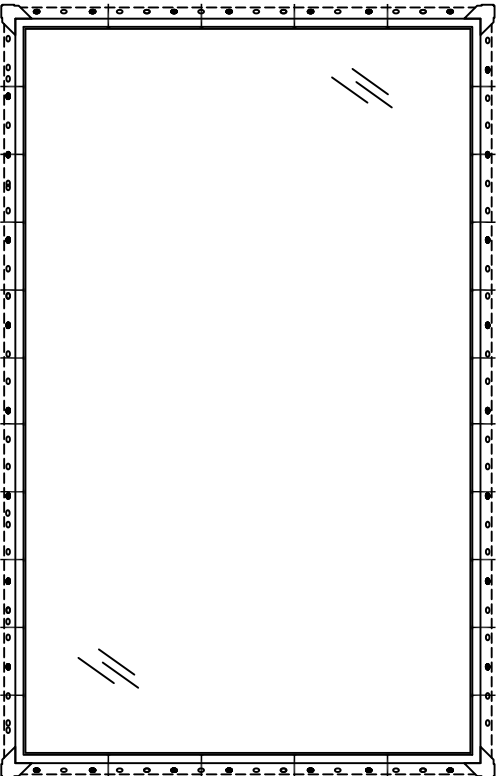




MAX. FRAME SIZE (IN.)	IMPACT
75" x 58"	Yes
APPLICABLE FOR SINGLE UNITS ONLY	

FRAME ANCHOR REQUIREMENTS TABLE

FRAME ANCHOR REQUIREMENTS TABLE		
FRAME/CLIP TO OPENING FASTENER TYPE	MINIMUM EMBED	MINIMUM EDGE DIST.
#10 PFH screws into frame and wood substrate	1-1/4"	See pg. 2
#8 PFH Zinc treated screws into clip and wood substrate at an angle	1-1/2"	—
#8 PFH Zinc treated screws into clip and frame	FULL	See pg. 2

Installation Method	
Installation Clips	Screws thru the Frame
Sides = 15" max. from corners and on center. Head & Sill = 12" max from corners and on center.	Sides = #10 PFH screws spaced 12" max. from corners and on center. Head & Sill = #10 PFH screws spaced 8-3/4" max from corners and on center.

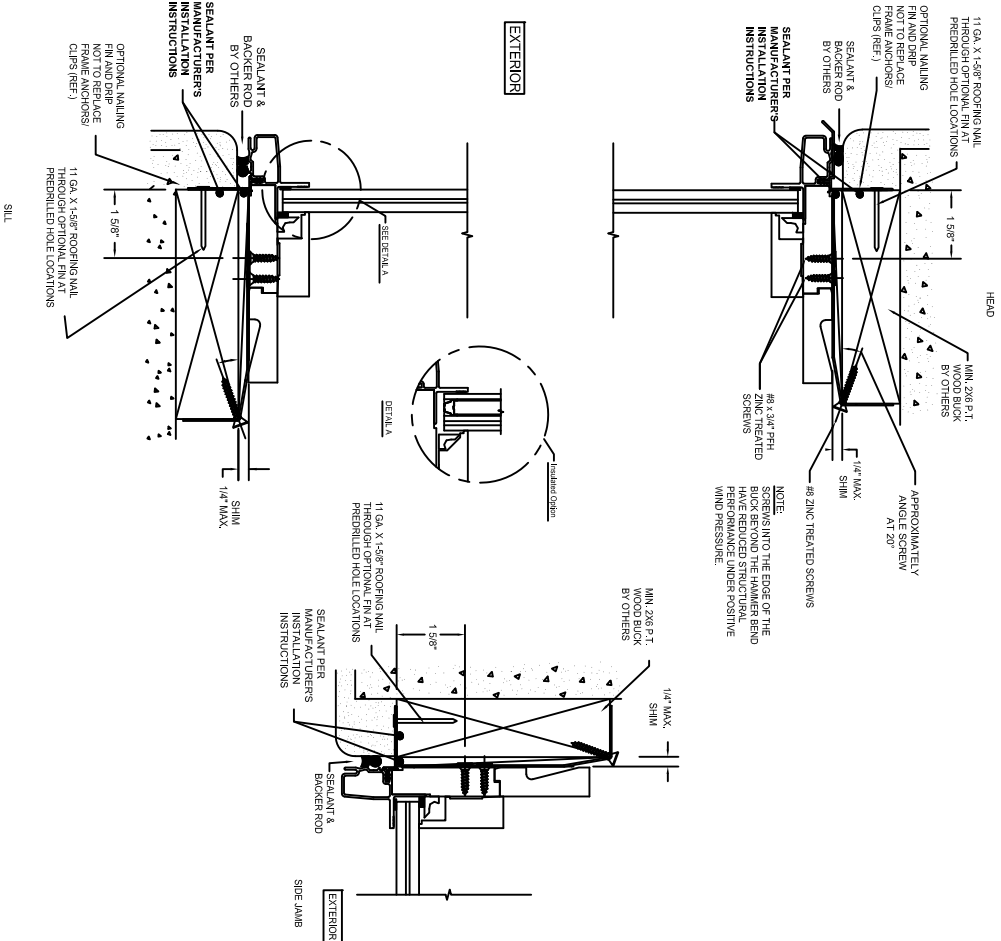
EXTERIOR ELEVATION

GENERAL NOTES

1. These units have been tested, analyzed, Hallmarked, certified, and FBC approved.
2. Bucking, openings, and bucking fasteners must be properly designed and installed to transfer wind loads to the structure. The unit was tested with 1/2" rough opening gap.
3. These units were tested with ponderosa pine bucks. Florida building code requires preservative treated southern pine bucks.
4. All hardware and fasteners shall be in accordance with these drawings and may not vary unless specifically mentioned on the drawings.
5. These units have been tested in accordance with and meet the requirements of the Florida Building Code.
6. Impact shutters are required only with non-impact units.
7. All anchors shall be installed as specified on these drawings. Specified embedment base material shall be beyond wall finish or stucco.
8. Testing of one wood species covers all other species with an equal or higher modulus of elasticity and modulus of rupture.
9. Testing of primed covers testing of clad as long as cladding is not structural (extruded), or wraps around the gasket.
10. Testing of windows and doors with a given width and thickness of solid siles and rails, covers products with wider and thicker solid siles and rails provided that construction details are consistent.
11. Any fixed geometric shape that fits within the tested/approved size for a particular product type is qualified by the rectangular shape(s) provided that the frame, sash, panels, components, and construction remain the same.
12. All fixed strapped units must fit inscribed into the allowable rectangular units and be governed by allowable design pressure or the respective rectangular unit.
3. Shlins need to be located a maximum of 4" from each corner and a maximum of 4" from each anchor location.

 ■ WINDOWS & DOORS ■		1323 South 11th Ave. Wausau, WI 54401 715-842-5666
Ultra Series Casement Sash Set		
FL# 7812	R&D 23055,23056,23068	
Revision	Drawn By: KML	
A	Date: 07/31/2024	
B	Sheet: 1 of 2	
C	Drawing No.: 23055,23056,23068	

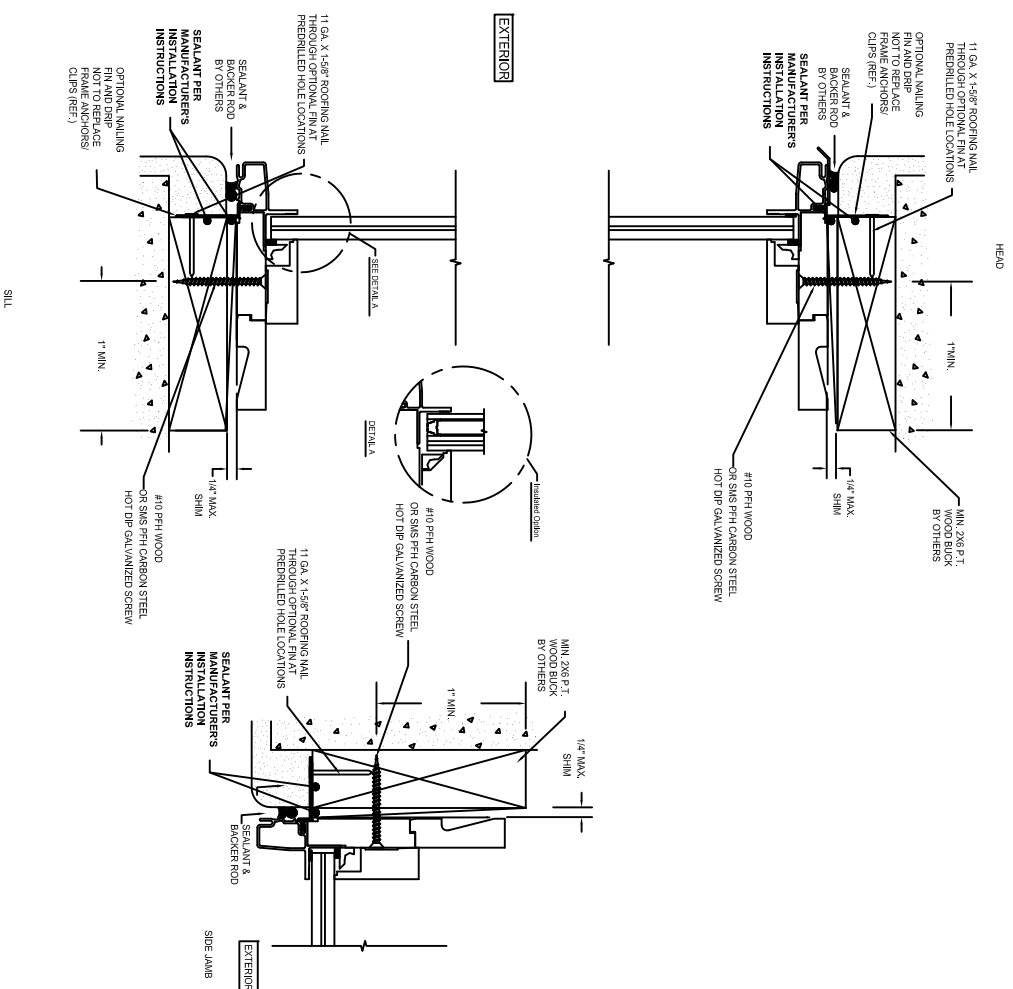
Installation Clip Installation



GENERAL NOTES

1. These units have been tested, analyzed, Hallmark certified, and FBC approved.
2. Buckling, openings, and buckling fasteners must be properly designed and installed to transfer wind loads to the structure. The unit was tested with 1/2" rough opening gap.
3. These units were tested with ponderosa pine bucks. Florida building code requires preservative treated southern pine bucks.
4. All hardware and fasteners shall be in accordance with these drawings and may not vary unless specifically mentioned on the drawings.
5. These units have been tested in accordance with and meet the requirements of the Florida Building Code.
6. Impact shutters are required only with non-impact units.
7. All anchors shall be installed as specified on these drawings. Specified embedment base material shall be beyond wall finish or stucco.
8. Testing of one wood species covers all other species with an equal or higher modulus of elasticity and modulus of rupture.
9. Testing of primed covers testing of clad as long as cladding is not structural (extruded), or wraps around the gasket.
10. Testing of windows and doors with a given width and thickness of solid sills and rails, covers products with wider and thicker solid sills and rails provided that construction details are consistent.
11. Any fixed geometric shape that fits within the tested/approved size for a particular product type is qualified by the rectangular shape(s) provided that the frame, sash, panels, components, and construction remain the same.
12. All fixed shaped units must fit into the allowable rectangular units and be governed by allowable design pressure or the respective rectangular unit.
13. Shims need to be located a maximum of 4" from each corner and a maximum of 4" from each anchor location.

Screw Installation





■ WINDOWS & DOORS ■

Ultra Series

Casement Sash Set

1323 South 11th Ave.

Wausau, WI 54401

715-842-5666

FL# 7812	R&D NO:23056, 23056, 23068
Revision	Drawn By: KML
A	Date: 07/31/2024
B	Sheet: 2 of 2
C	Drawing NO. 23055, 23056, 23068